

# UTG PRO MODEL 47 STOCK KIT

for AK AND VARIANTS with Stamped Receiver  
RBU47KT01

1. Press and push forward the release button to lift and remove the receiver cover.



2. Push the release button again to lift and remove the action spring and the retaining rod.



3. Remove the 2 buttstock screws and remove the buttstock.



4. Install the pre-assembled mil-spec stock assembly to the adaptor by screwing/tightening the extension tube into the threaded housing of the adaptor.



5. Secure position of the tear-drop ring in the stock assembly by pushing it into the adaptor.



6. Use a locking wrench to turn the locking ring clockwise to securely lock the extension tube to the adaptor.



7. Test fit the stock adaptor with the receiver. Make appropriate adjustment with a hand file on the adaptor if over-sized. A couple of washers are provided for optional placement under the metal buttstock tang to achieve a snug fit and proper alignment. When satisfied with the fit, insert the adaptor into the receiver under the metal tang.



8. Align the stock adaptor with the two tang holes on the receiver. Drill two 1/8" holes through the tang holes into the stock adaptor. Tighten the adaptor to the receiver with the provided screws. Replace action spring, retaining rod and receiver after stock installation.



Caution: Make sure firearm is not loaded. Remove magazine and examine chamber. Use safe handling procedures at all times.