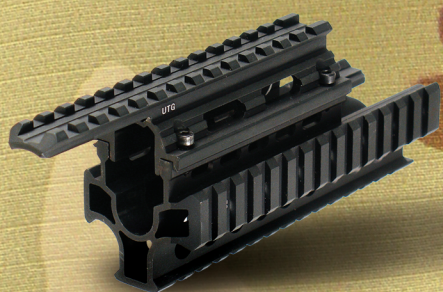




#478 QUAD RAIL SYSTEM

MNT-HG478SA

- Precision machined with maximum strength
- Four mil-spec Picatinny rails for versatile accessory applications
- Simple and friendly Installation, no gunsmith or tool required
- Solid locking features for most secure fit
- Ultimate tactical solution to enhance accuracy under toughest environments
- Fits model 47 and variants
- Hard anodized finish for wear resistance
- UTG rubber rail guard included for great comfort and protection



MNT-HG478SA



#478 QUAD RAIL SYSTEM UTG®



#478 QUAD RAIL SYSTEM INSTALLATION GUIDE

Caution: Make sure firearm is not loaded. Remove magazine and examine chamber. Use safe handling procedures at all times.



1. Press the Release Button to lift and remove the receiver cover.



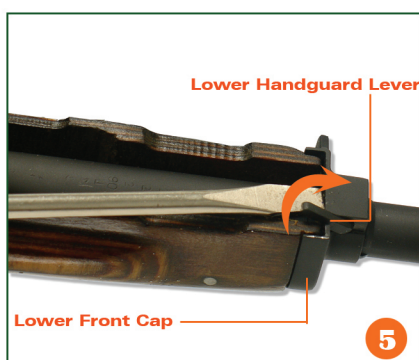
2. Push the Release Button again to lift and remove the action spring and the retaining rod.



3. Remove the bolt and the bolt carrier, including the gas piston attached to the bolt carrier.



4. Lift and push forward the Gas Tube Lever next to the Rear Sight Block and take out the Gas Tube/Upper Handguard Assembly.



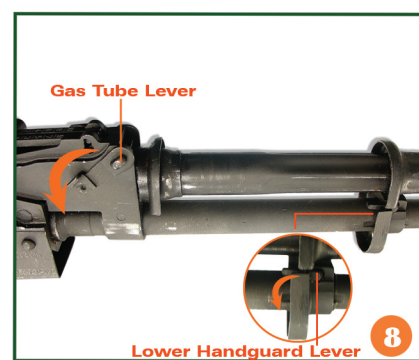
5. Unlock the Lower Handguard Lever on the Lower Front Cap.



6. Remove the lower handguard.



7. Twist the upper handguard to separate the handguard from the gas tube.

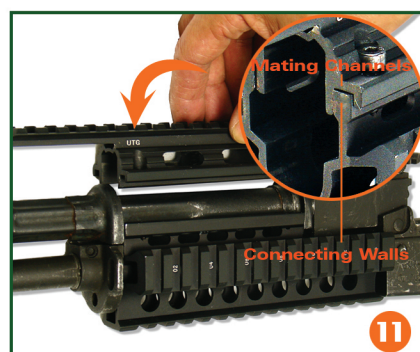


8. Lock the Lower Handguard Lever on the Lower Front Cap. Replace the gas tube and lock it down by turning the Gas Tube Lever back and downward.



9. Fit one, two or as many needed 4 U Shape Spacers (0.5 or 1.0mm thickness) at the front of the receiver before rails are installed.

10. The U shape opening should be pushed for tight fit with the barrel. Fit the Lower Quad Rail System onto the barrel and make sure the fit is even and level.



11. Fit the Upper Quad Rail System onto the gas tube. Make sure the 2 Connecting Walls of the Lower Quad Rail System fit into the 2 Mating Channels of the Upper Quad Rail System.



12. Evenly tighten all 4 screws to securely connect lower and upper quad-rails. Replace the bolt, the bolt carrier/gas piston, the action spring, the retaining rod and the receiver cover.



13. Align the Cross Bar of the Rubber Rail Guard to a desired rail slot on a rail. Extend the Rubber Rail Guard to horizontally situate the Cross Bar over the rail slot. Push the whole piece to click into the rail for a tight fit.