

One Year Limited Warranty

This warranty covers defects in materials and workmanship of the product, provided that they are purchased from an authorized distributor and purchased and used in the United States. The warranty lasts for a period of one year from the date of original purchase of the product.

You are entitled to rights under this warranty only if you are the original purchaser of the product and have the original purchase receipt. This warranty is not transferable. We will at our option, repair or replace products that do not conform to this warranty. We may use functionally equivalent reconditioned, refurbished, remanufactured, pre-owned or new products or parts.

This warranty is void if:

- the product has been disassembled, tampered with or parts or screws have been removed or loosened; or
- the product has been abused, maliciously damaged, mistreated or used for a purpose contrary to the purpose for which it was designed or the instructions provided with the product.

For warranty service, please contact your authorized distributor and provide them with a written description of the defect and your original purchase receipt. You must obtain a Return Authorization Number and return procedures with delivery destination before returning the product for repair or replacement.

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MODEL 4/15

STOCK

OWNER'S MANUAL

STOCK FEATURE TABLE

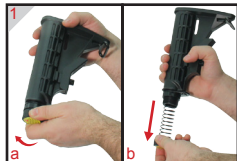
COLLAPSIBLE
STOCKSTANDARD A2
STOCK

Components	Synthetic Stock	Recoil Spring	Aluminum Buffer Tube	Aluminum Recoil Buffer	Tear-drop Ring	Locking Ring	Stock Spacer	Screw
RBU6BC (Commercial-spec)							N/A	N/A
RBU6BM (Mil-spec)							N/A	N/A
RB-T4BC (Commercial-spec)							N/A	N/A
RB-T469B					N/A	N/A		
RB-T308FB					N/A	N/A		
RB-T469SB					N/A	N/A	N/A	



COLLAPSIBLE STOCK ASSEMBLY

Caution: Make sure firearm is not loaded. Remove magazine and examine chamber. Use safe handling procedures at all times.



1. **Caution: Spring and buffer are compressed inside the stock and held in place by a yellow colored cap. To retrieve these parts, point the cap downward to a safe direction and hold firmly when un-screwing the cap to avoid sudden spring release.**



2. Remove the buttstock from the buffer tube by lifting up the adjustment lever and sliding the stock back off the tube simultaneously. Remove the Locking Ring and Tear-drop Ring from the tube.



3. Install the Locking Ring first and then the Tear-drop Ring back onto the buffer tube as shown.



4. Screw the pre-installed Aluminum Buffer Tube onto the receiver. Press the buffer retaining detent down until the buffer tube overlaps the shoulder of the detent to keep it in place.



5. Press the Tear-drop Ring into the receiver to make sure the take down pin detent spring goes back into its hole.



6. With the Tear-drop Ring held in place, hand-tighten the Locking Ring by rotating clockwise until the Tear-drop Ring tab with its raised plate is fully engaged with the receiver.



7. Tighten the Locking Ring using an armorer's wrench with a safety torque of 40 in-lb.



8. Install the new buttstock onto your firearm by lifting up the adjustment lever and sliding the stock onto the buffer tube at the same time.



9. Install the Recoil Spring and Buffer. No special tools needed. Press them into the Buffer Tube by hand. Once installed, the spring and buffer should be held in place by the buffer detent.

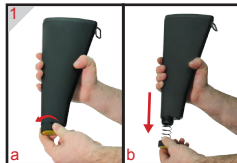


10. Re-assemble the rifle and test for proper function.



STANDARD A2 STOCK ASSEMBLY

Caution: Make sure firearm is not loaded. Remove magazine and examine chamber. Use safe handling procedures at all times.



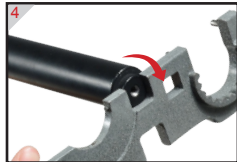
1. **Caution: Spring and buffer are compressed inside the stock and held in place by a yellow colored cap. To retrieve these parts, point the cap downward to a safe direction and hold firmly when un-screwing the cap to avoid sudden spring release.**



2. Unscrew the stock screw from the end of the stock and remove the Buffer Tube and Stock Spacer. (RB-T469SB does not include a stock spacer)



3. Screw the Aluminum Buffer Tube onto the receiver. Press the buffer retaining detent down until the buffer tube overlaps the shoulder of the detent to keep it in place.



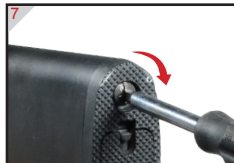
4. Tighten the tube using an armorer's wrench as shown with a safety torque of 35 ft-lb.



5. Drop the Stock Spacer into the stock with the recessed side facing up. (This step does not apply to RB-T469SB)



6. Carefully slide the stock onto the Buffer Tube and make sure the take down pin detent spring goes back into its hole.



7. Screw the stock screw back into the end of the stock clockwise with enough tension. Do Not over-tighten it.



8. Install the Recoil Spring and Buffer. No special tools needed. Press them into the Buffer Tube by hand. Once installed, the spring and buffer should be held in place by the buffer detent.



9. Re-assemble the rifle and test for proper function.